



HS1A

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	873171	1	Transmission	Ratio 1,96:1
	3803501	1	Lower gear, exch, exch	Ratio 1,96:1
2	(872500)	1	• Gear housing	Obsolete part
3	872574	1	• Shield	
4	872501	1	• Cardboard tube	
5	872725	1	• Valve housing	
6	872510	1	• Drive gear set	Ratio 1,96:1
7	872505	1	• Bearing housing	
8	872506	1	• Bearing housing	
9	872502	1	• Housing	
10	945065	3	• Plug	
11	969011	3	• Gasket	
12	872507	1	• Drive gear set	
13	872515	1	• Shaft	
14		2	• washer	Included in disc kit 876591., See group 10A
15		3	• piston ring	Included in kit 876589., See group 10A
16		14	• disc	Included in disc kit 876591., See group 10A
17		16	• disc	Included in disc kit 876591., See group 10A
18	872580	26	• Spring	
19	872518	2	• Piston	
20	977891	2	• O-ring	Included in kit 876589., See group 10A
21		2	• piston ring	Included in kit 876589., See group 10A
22		2	• o-ring	Included in kit 876589., See group 10A
23	872522	2	• Lock ring	
24	184175	4	• Needle roller assemb	
25	184239	2	• Raceway washer	
26	872581	2	• Spring washer	
27	956000	2	• O-ring	
28	872570	2	• Thrust washer	
29	184798	4	• Needle roller assemb	
30	872587	1	• Roller bearing	
31	969072	1	• Round nut	
32	969073	2	• Round nut	
33	872520	1	• Washer	
34	969074	1	• Round nut	
35	181304	1	• Cup	
36	181303	1	• Inner ring	
37	183403	2	• Cup	
38	183649	2	• Inner ring	
39	181036	2	• Cup	
40	184797	2	• Inner ring	
41	183232	1	• Roller bearing	
42	872521	1	• Spacer sleeve	
43	872568	1	• Pretensioning sleeve	
44	872569	1	• Pretensioning sleeve	
45	872523	1	• Flange	
46	872503	1	• Cover	
47	942001	6	• Hex. socket screw	
48	6842273	1	• Lip seal	
48A	872889		• Valve, assy	
49		1	• • valve	
50		1	• • sleeve	
51		1	• • magnet	
52	192601	1	• Ball	
53	872582	1	• Pump element tappet	
54	872701	1	• Sealing ring	
55	872525	1	• Housing	
56	872585	1	• Spring	
57	471085	1	• Valve cone	
58	872567	1	• Cardboard tube	
59	977890	1	• O-ring	
60	925058	2	• O-ring	
61	872526	1	• Intermediate lever	

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REF	PART NO.	QTY	DESCRIPTION	NOTES
62	955252	1	• Hexagon screw	
62A	940090	2	• Washer	
63	963104	1	• Lock nut	
64	872075	1	• Anchorage	
65	968631	1	• E-circlip	
66	872528	1	• Bracket	
67	872074	1	• Retainer	
68	872076	2	• Washer	
69	956083	2	• Cross recessed screw	
70	965175	1	• Flange screw	
71	872529	1	• Cardboard tube	
72	955983	2	• O-ring	
73	183801	1	• Ball	
74	872586	1	• Spring	
75	184796	1	• Needle roller	
76	977913	X	• Shim	TH=0,10mm
	977914	X	• Shim	TH=0,15mm
	977915	X	• Shim	TH=0,35mm
77	977910	X	• Shim	TH=0,10mm
	977911	X	• Shim	TH=0,15mm
	977912	X	• Shim	TH=0,35mm
78	978912	X	• Shim	TH=0,30mm
	978913	X	• Shim	TH=0,40mm
	978914	X	• Shim	TH=0,45mm
	978915	X	• Shim	TH=0,50mm
	978916	X	• Shim	TH=0,55mm
	(977909)	X	• Shim	TH=0,35mm, Obsolete part
79	978917	X	• Shim	TH=0,50mm
80	422413	11	• Sealing ring	
81	925263	3	• O-ring	
82	925260	1	• O-ring	
83	948866	1	• O-ring	
84	925065	1	• O-ring	
85	947760	28	• Flange screw	
86		1	• sign	
87	950885	2	• Drive screw	
88		1	• lifting eye	
89	872605	1	• Bracket	
90	840274	1	• Nipple	
91	834337	1	• Oil filter	
92	872626	1	• Oil cooler	
93	872637	1	• Hose	
94	872638	1	• Hose	
95	192639	2	• Nipple	
96	947624	4	• Gasket	
97	872615	1	• Bracket	
98	961674	2	• Hose clamp	
99	872538	1	• Dipstick	
100	872608	2	• Hub	
101	872611	2	• Cylinder	
102	978906	1	• Support washer	
103	977917	3	• Plug	
104	947620	3	• Gasket	
105	872577	1	• Oil strainer	
106	1381498	2	• Plug	
	876588	X	Gasket kit	See group 10A